

TECHNICAL DATA SHEET LOX-8® Thread Sealant

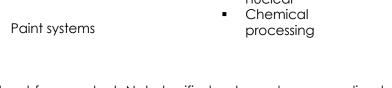


PTFE Thread Sealant

LOX-8 Thread Sealant is a PCTFE/PTFE thread sealant engineered to work with industrial gases, cryogenic liquids, and aggressive chemicals. Providing superior performance, LOX-8 Thread Sealant allows for easy assembly and disassembly, prevents stainless steel galling, and fills thread gaps to prevent liquid and gaseous leaks.

- PCTFE/PTFE dispersion formulation
- Stable from cryogenic temperatures to +287°C (+550°F)
- Chemically inert
- Anti-galling, anti-seize, anti-corrosive
- Prevents pipe damage on stainless steel, steel, and plastic
- Silicone-free
- Insidiously wets to threads
- Non-migrating, non-hardening
- Seals all sizes and types of threaded joints
- Permits repetitive assembly and disassembly
- Eliminates challenges associated with tape
- Formulated for wet and dry conditions
- Super hydrophobic
- Hydrocarbon free
- Non-toxic, solvent-free, non-hazardous, odorless, non-flammable, VOC-free
 - Natural gas applications
 - Cryogenic applications
 - Welding and industrial gases
 - Gasoline, diesel, kerosene fuel systems
 - Chlorine and powerful oxidizers
- Oxygen systems
- Valves in bottled gases
- Water and wastewater processina
- Ammonia and freon refrigeration service

- Wafer fab
- Offshore drilling rigs
- Coal power plants
- Oil-based systems
- Aerospace
- Medical and nuclear



LOX-8 Thread Sealant is a very safe, solvent-free product. Not classified as hazardous according to OSHA 29 CFR 1910.1200 and WHMIS. Not hazardous under the consumer product safety regulations. See Safety Data Sheet for additional information.

Always keep unused product in original container, tightly closed. Store in a cool, dry ventilated area. Avoid freezing and excessive heat during storage and shipping. DOT-classified as non-hazardous, can be shipped by air with no shipping restrictions. See Safety Data Sheet for additional information.





TECHNICAL DATA SHEET LOX-8® Thread Sealant

PTFE Thread Sealant



- NASA-tested (ASTM G72-82 and ASTM G86)
- NSF-approved for food processing areas
- BAM-tested
- WHA high pressure oxygen tested
- NSN 8030-00-829-3982
- Praxair GS-38 approved
- Chlorine Institute (Pamphlet 164)



Test	Rating	
Appearance	Opaque/Light green	
Texture	Paste: smooth, free of lumps	
NLGI	2	
Oil Separation ASTM D1742	0.05%	
Flammabilit y Flash Point	Non-flammable None	
Service Temperature Range	Cryogenics to +287°C (+550°F)	
VOC Content	0%	
Color/Odor	Green/Odorless	
Melting Dropping Point	+260°C (+500 °F)	

Test	Rating	
Relative Density	> 1.9	
Vapor Pressure	< 0.01 mm Hg	
ASTM G72 (2015) Ref ISO 21020 Steady-state oxygen service	AIT: 440 C 345 bar (5004 psig)	
BAM oxygen liquid	No limitations	
BAM oxygen gaseous tested at 60c	50 bar (725 psig)	
ASTM G86 Gaseous Oxygen Impact test 3015 psi & 72 ft- Ibs (98 J) impact	Samples: 20 Number Reactions: 0	
Praxair GS-38	Approved	
Chlorine Institute	Pamphlet 164	
NSF Approved	S2	

Apply

- Clean the male and female threads of any dirt or oil.
- Starting one to two threads back from the end of the male fitting, use your finger to liberally apply LOX-8 Thread Sealant to fill the threads.
- Fit and torque the male and female pieces together. Hand tighten or use standard pipe tools to torque.
- Wipe off excess sealant.
- Be careful not to over-tighten fittings, especially plastic, pvc, or cast iron, as the fittings may crack.
- For re-application, wipe surfaces with lint-free cloth. Acetone wipe as needed. Okay to re-apply over existing LOX-8 Thread Sealant.

On threaded joints 3/4" or larger, Fluoramics suggests using LOX-8 Thread Sealant and Full Density PTFE tape:

- Clean the male and female threads of any dirt or oil.
- Starting two threads back from the end of the male fitting, apply two wraps of a Full-Density PTFE Tape in the direction of thread rotation, maintaining tension on the tape while wrapping.
- Apply the thread sealant over the tape as instructed above.



TECHNICAL DATA SHEET LOX-8® Thread Sealant



PTFE Thread Sealant

Part No.	Size	Container	Case Quantity
9700017	25 g (Net Wt. 0.88 oz)	Jar	12
9712151	100 g (Net Wt. 3.5 oz)	Jar	12
9712153	100 g (Net Wt. 3.5 oz)	Plunger	12
9722152	453 g (Net Wt. 16 oz)	Jar	6
9755555		Dispensing Gun for Plunger	1



LOX-8® THREAD SEALANT IS COMPATIBLE WITH THESE AND OTHER SIMILIAR AGGRESSIVE CHEMICALS:

AcetyleneDimethyl EtherNitrogen TrifluorideAluminum ChlorideEthylene OxideOleumAmmoniaFluorineOxygen

AmmoniaFluorineOxygenAmmonium HydroxideFuming Nitric OxideOzoneAmmonium NitrateGasolinePeracetic Acid

Ammonium PerchlorateHeliumPhosphoric AcidAnhydrous AmmoniaHydrochloric AcidPotassium PerchlorateAntimony TrichlorideHydrogenPotassium Persulfate

Argon Hydrogen Bromide Propane

Bicarbonate Acid Hydrogen Fluoride Propylene Oxide

Boron Trichloride Hydrogen Peroxide Silane
Boron Trifluoride Hydrogen Sulfide Silicone Tetrachloride

Bromine Hydroiodic Acid Sodium Hydroxide
Bromine Trifluoride Hydrofluorosilicic Acid Sodium Hypochlorite
Calcium Hypochlorite Hypochlorite solutions Sodium Perchlorate
Carbon Dioxide Iodine Sodium Peroxide

Chlorine Kerosene Sulfur Dioxide
Chlorosilanes Muriatic Acid Sulfuric Acid
Chlorosulfonic Acid Natural Gas Thionyl Chloride
Chromic Acid Nitric Acid Titanium Tetrachlori

Chromic AcidNitric AcidTitanium TetrachlorideChromyl NitrateNitrogenUranium HexafluorideDiesel FuelNitrogen OxidesZinc Orthophosphate

LOX-8® IS COMPATIBLE WITH THE FOLLOWING PIPES AND THREADS:

All plastics Glass – ceramics Iron PTFE type plastics
Aluminum Kynar PVDF Rigid PVC/CPVC
Brass Lead Stainless steel
Bronze Neoprene Steel

Cured epoxies Polycarbonates Urethanes

EPDM Polyamides Viton™ formulated plastic Zinc Ethylene propylene rubber Polyvinyl alcohol

Fluoro-silicones

Note: Not for use with pure silicone materials.